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Media	Optical Fibre

VTI Services Technical Bulletin (TB) OTDR Measurement of Installed Optical Fibre Cabling Permanent Links and Links

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Text in *Italics* is derived from the standards. Clause references art to AS/NZS 14763.3:2017, unless stated otherwise

1. Applicability

The following applies only to telecommunication cabling installations in Australia and New Zealand using an Optical Time Domain Reflectometer (OTDR) for measurement of installed optical fibre links and permanent links in accordance with AS/NZS 14763.3:2017.

2. Link definition

Permanent Link is horizontal cabling between the floor distributor and the telecommunications outlet. Link is any other cabling usually comprising a single fixed cable with connectors at each end. Hereinafter the word 'Link' is used to collectively describe both permanent links and links.

3. <u>Summary</u>

OTDR testing to AS/NZS 14763.3:2017 needs to show/report in both graphical and numerical form the test results for;

- attenuation of the link
 - the local and remote test interface connections
 - any embedded components
- length of the link
- propagation delay of the link
- optical return loss of connecting hardware However, ORL is not a requirement unless stated in the client's quality plan (QP). (AS/NZS 11801.1 Appn ZZ2 Clause 10.5.3.3)

4. Conformance requirements for testing

The following requirements apply to OTDR testing to achieve conformance to AS/NZS 14763.3:2017 and conformance to AS/NZS 11801.1 and AS 11801.x series.

Where the client's quality plan specifies variations to this document, conformance to AS/NZS 14763.3:2017 and to AS/NZS 11801.1 and AS 11801.x series may not be achieved.

4.1. Test equipment

Launch and tail cords shall be longer than the dead zone of the tester. Launch cord should be least 75m for MMF and 150m for SMF. Tail cord should be least 75m for MMF and 150m for SMF. (Cl 6.3.3.6 & .7)

OTDR characterisation using launch cord only is not permitted in the test standard and will not achieve testing conformance.

The connector hardware on the launch and tail cords interfacing to the cabling under test shall be reference connectors with correct end face geometry. The attenuation between two reference connectors shall be no greater than 0.10 dB (MMF) and 0.20 (SMF).



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The OTDR tester itself must provide the specified launch modal distribution for MMF (e.g. meet Encircled Flux requirements). Otherwise, add a suitable mode controlling device at the OTDR-end of the launch cord. (CI 6.4 & 6.5)

4.2. Wavelength of measurement

Wavelength measurements shall be done at;

- MMF, 850 nm and 1300 nm
- SMF, 1310 nm and 1550 nm

There are no requirements to measure at other wavelengths in AS/NZS 14763.3:2017.

4.3. Direction of measurement

OTDR testing of link attenuation using a launch cord and tail cord is obtained by measuring in both directions and averaging the results. This is not necessary where the link contains a single length fixed cable and terminating connectors only and where the scattering characteristics of the optical fibre within the launch and tail cords are the same. (Cl 6.2.2 e)

When OTDR testing the attenuation of cabling components (local and remote connections), the cabling under test shall be tested in both directions. (Cl 6.2.2 d)

When OTDR testing in two directions, the attenuation measurements are derived by averaging the associated bi-directional test results. (CI 6.2.2 f)

Optical Return Loss (ORL) results (when specified in the QP) are not averaged; the worst result from either direction is to be reported.

If the link contains any embedded connections (e.g. Consolidation Point, connector or splice), bi-directional testing shall be done at both wavelengths to obtain accurate results.

5. OTDR test method

The OTDR optical source shall be selected for the mode and wavelength required and appropriate settings established for range, pulse width, index of refraction (IOR), and averaging time. Annex C (Informative) of AS/NZS 14763.3:2017 sets out the operational capabilities and limitations of optical time domain reflectometry.

All connectors should be inspected and cleaned as necessary before each individual test.

Prior to, and at times during OTDR attenuation testing, the reference connectors on the launch and tail test cords shall be mated to verify and record the quality of the connection (CI 9.1.2.2)

Connect the test equipment to the cabling under test as per Figure 5.1 below using a launch test cord and a tail test cord.

The OTDR trace should clearly show the attenuation elements and the length of the link. In the tester's results, the accompanying tables or numerical values (not shown in Fig 5.1) should indicate the attenuation (and optical return loss if specified in the QP) of connecting hardware.

During ORL testing, a variable attenuator between the OTDR and the cabling under test may be required to reduce the optical power to a level that does not saturate the OTDR receiver. See Item 7.



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6. Treatment of attenuation test results

Compliance to AS 11801.x series requires the OTDR attenuation test results be compared to the PASS Limit (the sum of all the components in the link) to determine an overall PASS or FAIL.

The PASS Limit is based on components and is calculated from; (Corrigendum 1, CI 9.1.1.8)

MMF Limit = $(2 \times 0.5 \text{ dB}) + \Sigma$ (cable attenuation) + Σ (embedded connector attenuation) *SMF Limit* = $(2 \times 0.75 \text{ dB}) + \Sigma$ (cable attenuation) + Σ (embedded connector attenuation)

In addition to the calculated PASS Limit based on components, the client may also have an Application PASS Limit. The lower of these two limits will determine the overall PASS or FAIL.

Allowable attenuation values

Table 6.1 below sets out the allowable attenuation values to be used in the calculation of the component PASS Limit and for each hardware connection.

Application Pass Limits should be obtained from the client or from the relevant application standard.



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Table 6.1 Allowable Budget Attenuation Values

Component and Wavelength	AS/NZS 11801.1 Attenuation (Loss) Maximum
Mated Ref to Ref Connection	
MMF at 850 & 1300 nm	0.10 dB
SMF at 1310 & 1550 nm	0.20 dB
Mated Ref to Non-Ref Connection	
MMF at 850 & 1300 nm	0.50 dB
SMF at 1310 & 1550 nm	0.75 dB
Non-Ref to Non-Ref at all wavelengths	
MMF	0.75 dB
SMF	0.75 dB
Splice	
MMF at 850 & 1300 nm	0.30 dB
SMF at 1310 & 1550 nm	0.30 dB
Connector with splice at Link interface	
MMF	0.80 dB
SMF	1.05 dB
Connector with splice embedded in Link	
MMF	1.05 dB
SMF	1.05 dB
MPO/MTP Cassette at Link interface	
MMF	1.25 dB
SMF	1.50 dB
MPO/MTP Cassette embedded in Link	
SIVIE MME multimodo OM2 OM4	1.50 dB
WINF MULLIMODE OWS, OW4	3.50 dB/km
at 300 nm	1.50 dB/km
MME multimodo OM5	
at 850 nm	3.00 dB/km
at 1300 nm	1.50 dB/km
SME Singlemode at 1310 & 1550 nm	
	1.00 dB/km
0.52	0.40 dB/km

Ref = Reference ConnectorNon-Ref = Non-reference (Random) Connector

7. <u>Treatment of ORL for connecting hardware</u> (if specified in the Quality Plan)

The optical return loss (ORL) of cabling components is calculated by the tester from the heights of the reflected event peaks. Any peak saturation (indicated by a horizontal flat line at the peak) will result in incorrect ORL results.

The terms 'Return Loss and ORL' are sometimes expressed by some OTDR manufacturers as 'Reflectance' with a negative sign.



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Allowable ORL values

To determine an overall PASS or FAIL for the link, the ORL of each component shall be closer to zero (i.e. not greater) than the allowable ORL value shown in Table 7.1.

Component	AS/NZS 11801.1		
at both relevant wavelengths	Return Loss Minimum		
Connectors, mated			
SM APC	60 dB		
SM PC	35 dB		
MM PC	20 dB		

Table 7.1 Allowable return loss values

8. Propagation delay

Propagation delay must be reported as part of the documented results for compliance to AS/NZS 11801.1. If the OTDR tester results do not report propagation delay, it must be calculated and recorded in the final test report. Submission of an OTDR trace without a propagation delay record makes the whole test results non-conforming.

Propagation Delay = (Cable Length $L \times 5$) nano-seconds

9. Mated connections in close proximity

Each MPO cassette shall be considered as two mated connector interfaces when determining optical attenuation budget. Also, connectors containing a mechanical or fusion splice with a pre-polished stub are deemed to be a connector and a splice for loss budget calculations. (Appendix ZZ2 Cl 9.1.1.8)

The optical return loss of two or more mated connections within the OTDR event dead zone shall be that of a single mated connection. This also applies to MPO Cassettes. Also applies to stub connectors, spliced pigtails and similar.

A link containing connections in close proximity must be tested in both directions, at both wavelengths and the attenuation results averaged.